



Extended Reveal Applications will require an extension of the secondary (adjustable) arm portion of the Standard Arm Assembly. This is accomplished by combining two secondary arm assemblies.

1. Disassemble one arm assembly.
2. Cutoff the mounting foot and radiused end of the aluminum bar insert.
3. Drill and tap 2 holes as shown at $\frac{1}{2}$ " and $1\frac{3}{4}$ " from the cut end, using a 5.1mm or $\frac{13}{64}$ " drill, and M6 X 1.0mm tap.
4. Remove the screws from the bearing end and install in the new holes.
5. Install this bar with the extension channel from the disassembled arm into the second arm assembly as shown.
6. This assembly may then be cut down as required for the specific installation conditions.